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>1) Lower the quill. > >2) Look for a hole in the back of the quill. > >3) rotate the spindle so an Allen socket lines up > with the hole. > >4) Reach in through the hole, loosen the Allen socket a partial > turn, and reach through that



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socket to another behind it. > >5)  
Unscrew both fully, and draw out (trying  
to not lose them > inside the quill. >  
>6) Replace the front one (a dog point  
Allen ...

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I am working on a Bridgeport Interact  
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controller, and using MasterCam Version

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8. So far everything is going well, except for one problem. The manual says that the Heidenhain has two running modes.

### **Bridgeport / Hardinge Mills > Bridgeport Interact 412 ...**

Re: Bridgeport Interact 412 with Hidenhien controller. You did not say if the table would move in manual after



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moving the table off the switch before it tried to home. In Laymans terms, it is saying you have a disconnect whether it is a mal-functioning switch causing an overtravel, a bad drive, shorted wire or any one of a number of things.

**Bridgeport Interact 412 with Hidenhien controller. - CNC ...**

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08/08/16 8:00 PM ET Asset ID: 1 Number  
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